



SRT-XD 61in Mower

Model No. RSSXD161994VO—Serial No. 400000000 and Up

Parts Catalog



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Main Frame Assembly 4

Frame with Decals Assembly No. 148-0997 6

Transmission Assembly 8

Body Styling Assembly 10

Fuel Tank Assembly..... 12

Seat Assembly 14

Motion Control and Parking Brake Assembly..... 16

Caster Tire Assembly..... 18

Drive Wheel Assembly 20

Electrical Assembly 22

Decklift Assembly..... 24

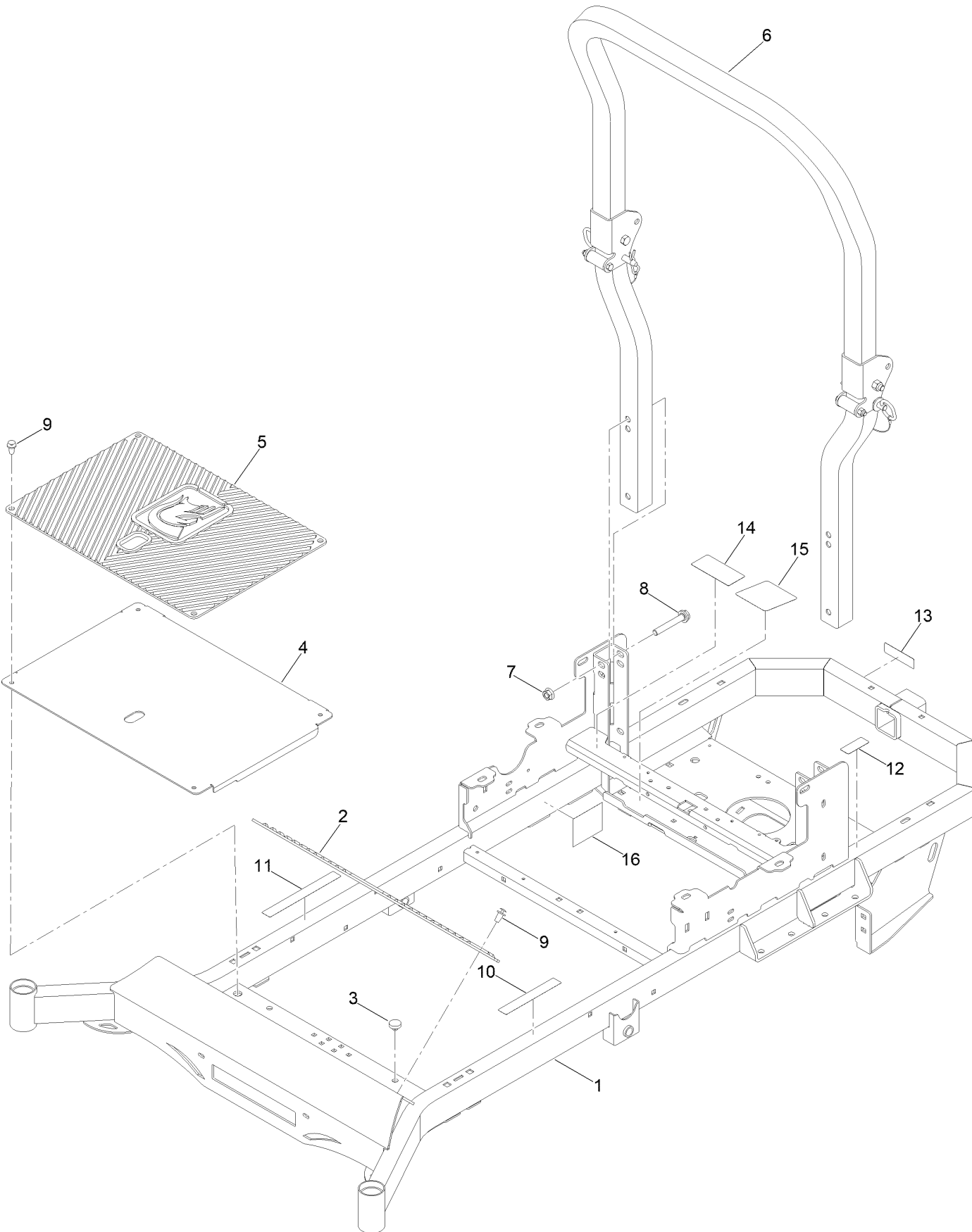
Engine Assembly 26

61 Inch Cutting Deck Assembly 28

Deck Decal Assembly No. 148-0787 30

Seat Suspension Assembly 32

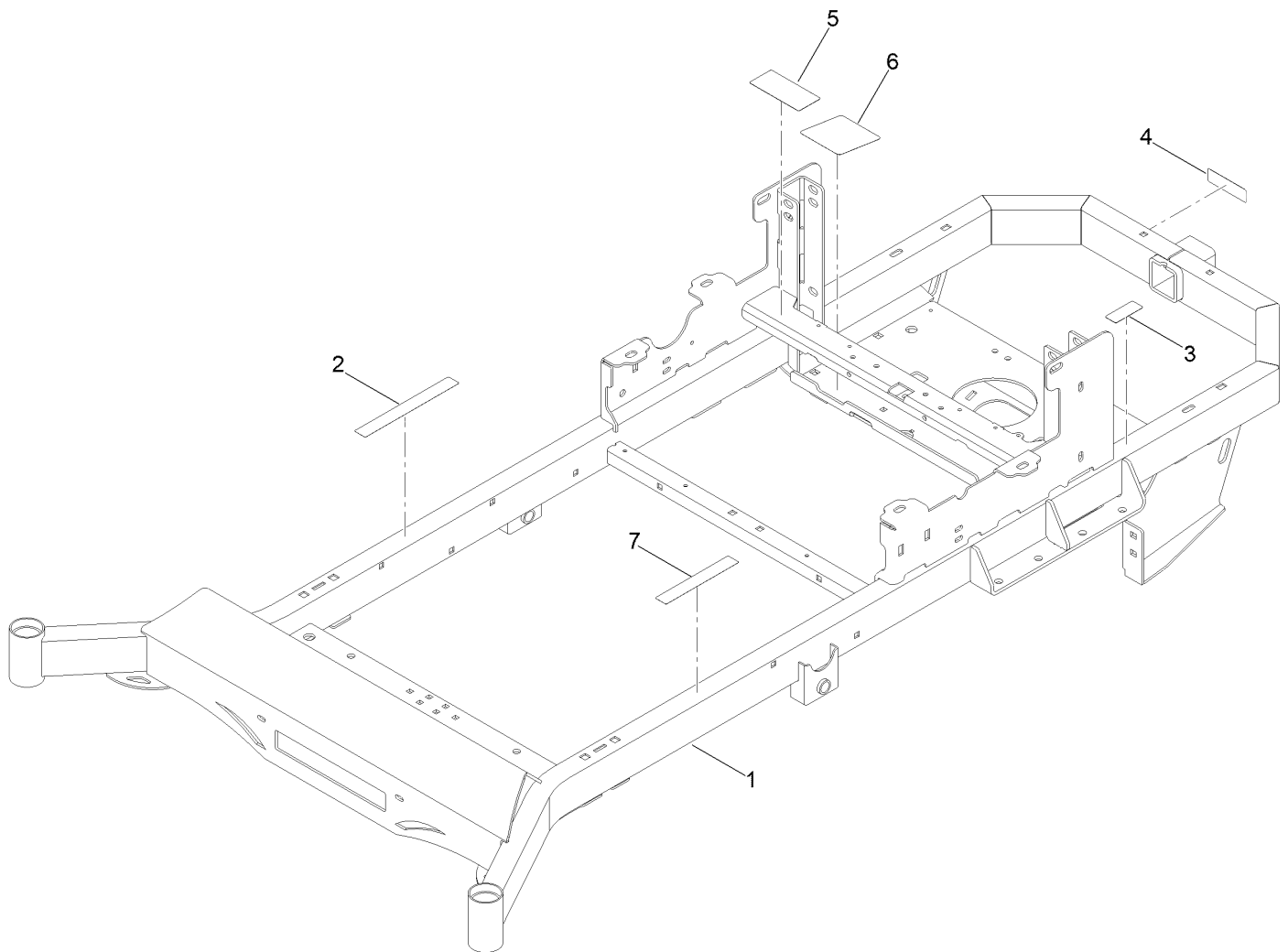
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0970-P11	1	Ztr Frame ASM	9	414-0002-00	10	8MM Push Type Retainer Nylon Black
1	148-0997	1	Frame ASM-Decals	10	148-1094	1	Decal-Warning
2	481-0005-00	1	Mwr Rubber Foot Rest Mat	11	148-1095	1	Decal-Warning
3	429-0002-00	2	Push-In Rubber Bumper Mwr Floor	12	127-0392	1	Decal-Hot Surface
4	439-0007-00-P11	1	Mwr Floorboard Paint	13	147-7364	1	Decal-Hitch
5	481-0006-00	1	Mwr Logo Floor Mat	14	126-4363	1	Decal-Warning
6	148-0233	1	ROPS	15	148-0466	1	Decal-Pump Belt Routing-Parker
7	413-0014-00	4	1/2-13 Hex Stover Locknut GR C Zinc	16	148-1191	1	Decal-Epa
8	418-0019-00	4	Bolt-HF				

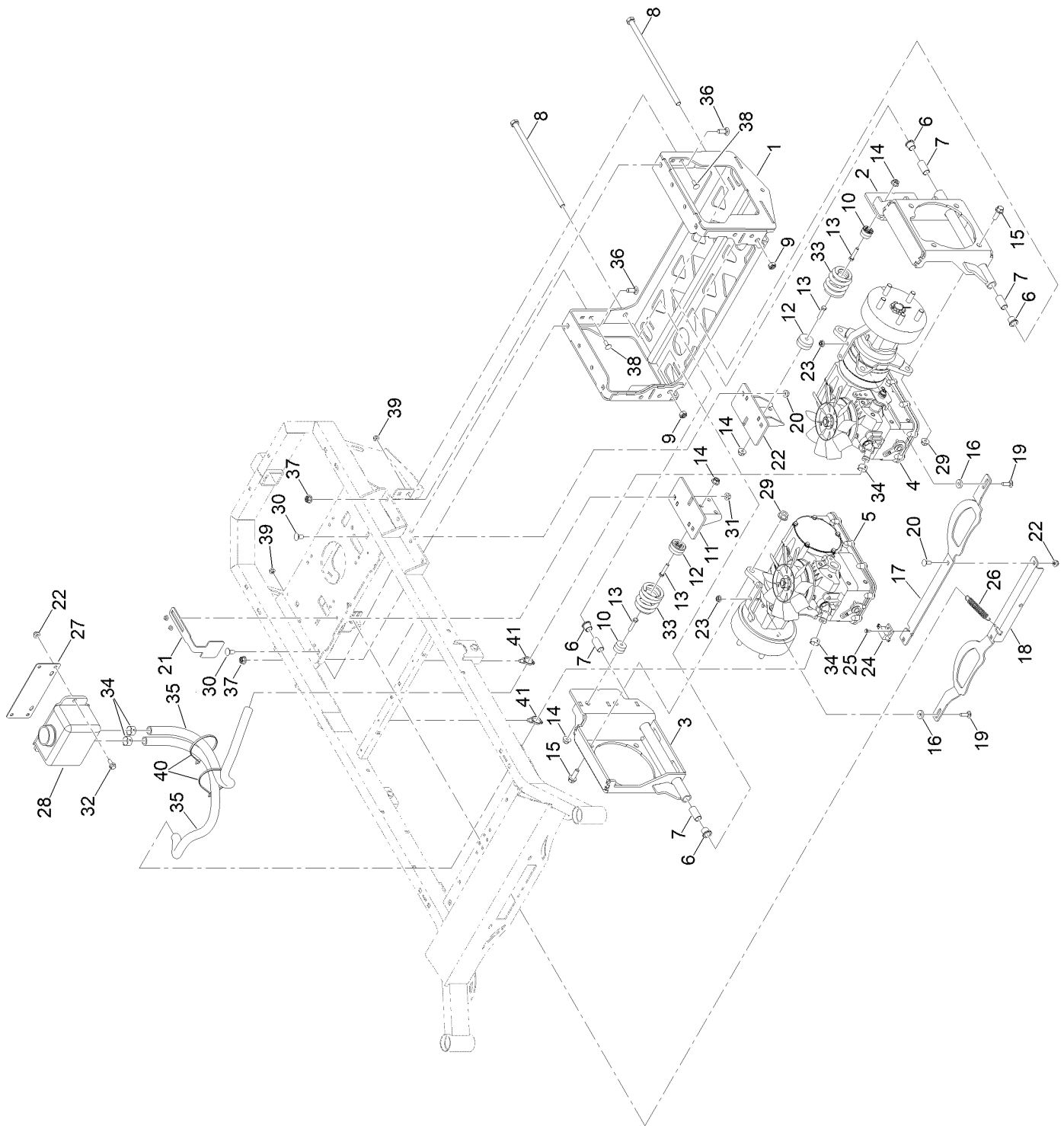
Frame with Decals Assembly No. 148-0997



Frame with Decals Assembly No. 148-0997 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0970-P11	1	Ztr Frame ASM	5	126-4363	1	Decal-Warning
2	148-1095	1	Decal-Warning	6	148-0466	1	Decal-Pump Belt Routing-Parker
3	127-0392	1	Decal-Hot Surface	7	148-1094	1	Decal-Warning
4	147-7364	1	Decal-Hitch				

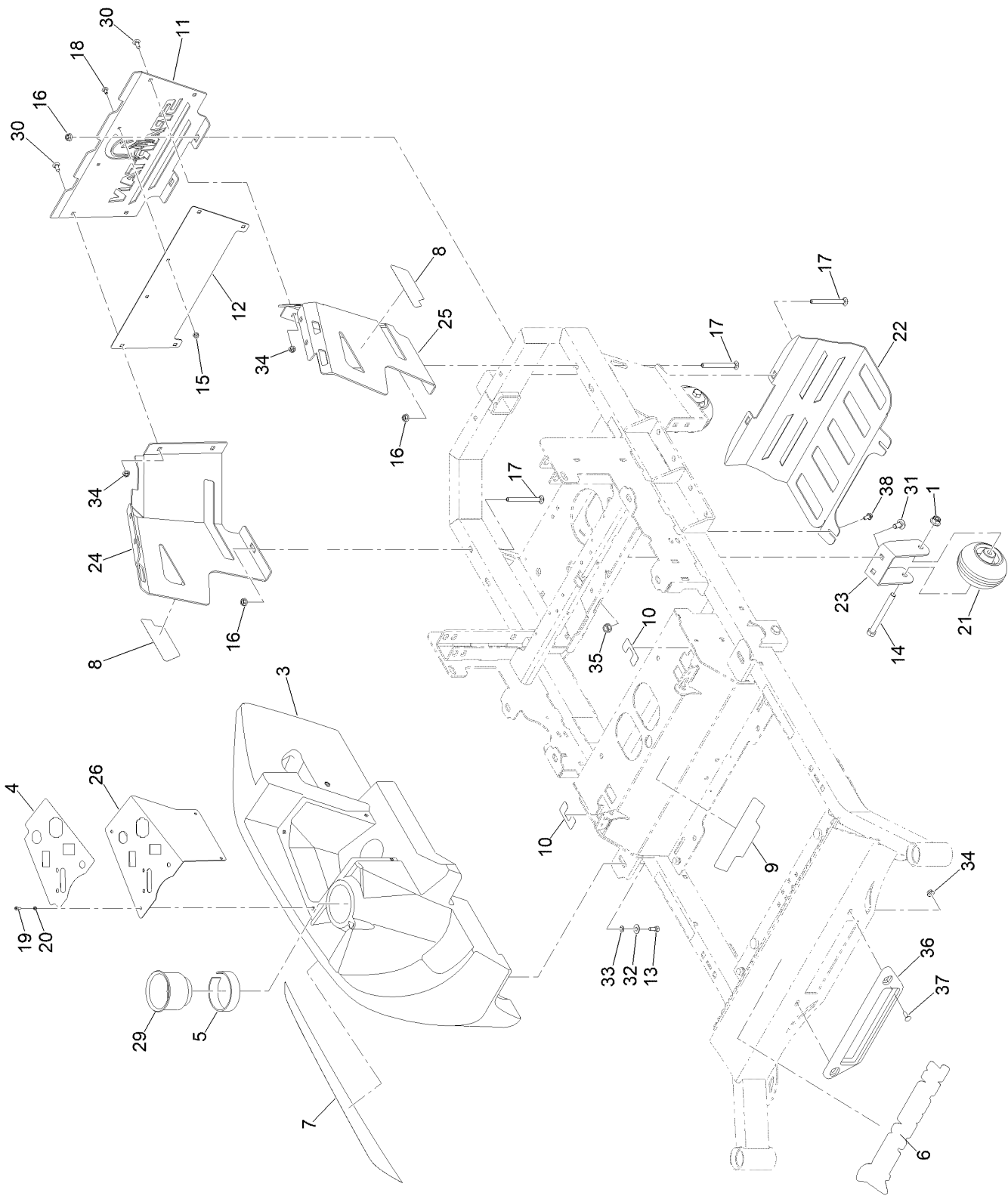
Transmission Assembly



Transmission Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0991-P11	1	Hydro Frame ASM	21	439-0066-00-P11	1	Stand Trans Brake Interlock Brkt Paint
2	490-0004-00-P11	1	Xd Lt Rr Susp Assy Painted	22	413-0027-00	6	Nut-HF, NI
3	490-0005-00-P11	1	Xd Rt Rr Susp Assy Painted	23	413-0019-00	2	5/16-18 Nylon Insert Flange L/Nut Zc
4	450-0015-00	1	Htg16 Lt Side Transm W/Control Orifice	24	486-0030-00	1	No Plunger Limit Switch
5	450-0016-00	1	Htg16 Parker Rt Sd Trans W/Cntrl Orifice	25	418-0032-00	2	8-32 X 1/2 Ind. HWH Slot Type F Tcs Zinc
6	135-9063	4	Bushing-Flange	26	434-0003-00	1	Mwr Brake Pedal Release Spring
7	410-0019-00	4	.625 ID X .750 OD X 1.500In Oi Bushing	27	426-0013-00-P11	1	Mwr Hydraulic Reservoir Mtg Plate Black
8	418-0058-00	2	5/8-11 X 15In Hex C/S GR 2 Zc 3In Thd L	28	467-0003-00	1	Hydraulic Fluid Reservoir
9	413-0050-00	2	5/8-11 Nylon Insert Flange L/Nut Zinc	29	32128-49	8	Nut-HHF
10	434-0011-00	2	Susp Spring Outside Guide	30	3232-1	6	Screw-CARR
11	490-0069-00-P11	2	Mwr Susp Frame Brkt Assy Paint	31	413-0001-00	6	7/16-14 Hex Flange Nut W/Serr Zinc
12	434-0010-00	2	Susp Spring Inside Guide	32	116-7230	4	Screw-HHF
13	418-0051-00	4	3/8-16 X 1-3/4 Hex C/S GR 2 Zinc	33	587-0002-00	2	Srt Rr Susp Spring
14	413-0013-00	4	3/8-16 Nylon Insert Flange L/Nut Yz	34	472-0013-00	4	22MM Hose Clamp (Ctb-22ST-Fk)
15	100-6116	8	Screw-HHF	35	451-0001-00	5	Mwr 5/8In Hydraulic Hose, 1Ft
16	419-0006-00	2	.312 ID X .875OD X .1875 THK F/W NYL	36	148-1262	4	Screw-CARR,Patch
17	439-0757-00-P11	1	2022 Xd Park Brake Brkt G16 Lt Grey	37	413-1005-00	4	1/2-13 Hex Flange 2-Way Rev Cntr L/Nyz
18	439-0758-00-P11	1	2022 Xd Park Brake Brkt G16 Rt Grey	38	418-0045-00	4	3/8-16 X 1 Carriage Bolt Yz GR.8
19	418-0010-00	2	Bolt-CARR	39	413-0029-00	4	Nut-Hex
20	418-0008-00	2	Bolt-CARR	40	3290-379	2	Tie-Cable
				41	32180-030	2	Clip-Tie

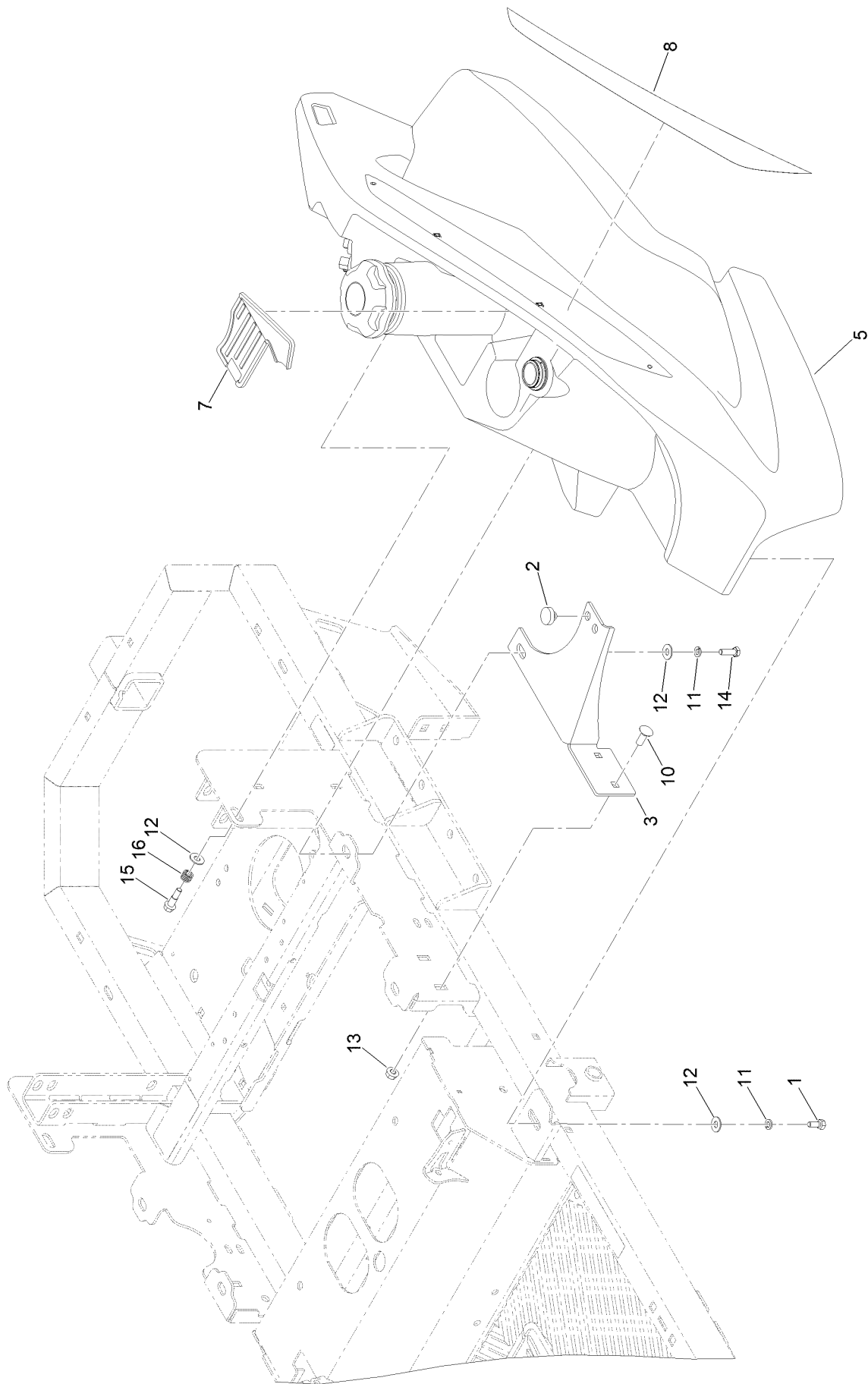
Body Styling Assembly



Body Styling Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	413-0002-00	2	Nut-Lock	20	419-0011-00	4	#10 Split Lockwasher 18-8 SS
3	148-0313	1	Console W/ Cupholder	21	422-0061-00	2	Mwr Anti-Scalp Whl W/O Grease Fitting
4	148-1098	1	Decal-Control Panel	22	148-1172-P11	1	Muffler Guard [gray]
5	148-0770	1	Tape-Foam	23	439-0138-00-P11	2	Mwr Stabilizer Mtg Brkt Paint
6	148-0801	1	Decal-Spartan, Front	24	439-0691-00-P11	1	2021 Rt/Srt Engn Cowling Rtpainted
7	148-0845	1	Decal-Tank	25	439-0692-00-P11	1	2021 Rt/Srt Engn Cowling Lt Painted
8	148-0865	2	Decal-Model	26	148-1042-05	1	Rt 45 Key Mnt
9	148-0867	1	Decal-Srt-Xd Gt Trac Model	29	780-2220-00	1	Cup Holder
10	148-1056	2	Decal-Motion Control	30	418-0008-00	4	Bolt-CARR
11	148-1067-P11	1	Plate - Engine Cowling	31	3232-1	4	Screw-CARR
12	148-1068-P12	1	Plate -Backer Plate	32	3253-4	4	Washer-Lock
13	418-0054-00	4	Screw-HH	33	419-0007-00	4	Washer-Flat
14	418-0016-00	2	Screw-HH	34	413-0022-00	6	Nut-HF
15	413-0023-00	2	1/4-20 Hex Flange Nut W/Serr Zinc	35	32128-37	4	Nut-HF
16	413-0029-00	4	Nut-Hex	36	429-0003-00	1	Mwr Ft Nylon Bumper
17	418-0018-00	4	3/8-16 X 4 Carriage Bolt Zinc	37	418-0010-00	2	Bolt-CARR
18	418-0031-00	2	1/4-20 X 1/2 Carriage Bolt,Yz	38	418-0049-00	2	Bolt-HWH
19	418-0055-00	4	10-24 X 1/2 Socket C/S 18-8 SS				

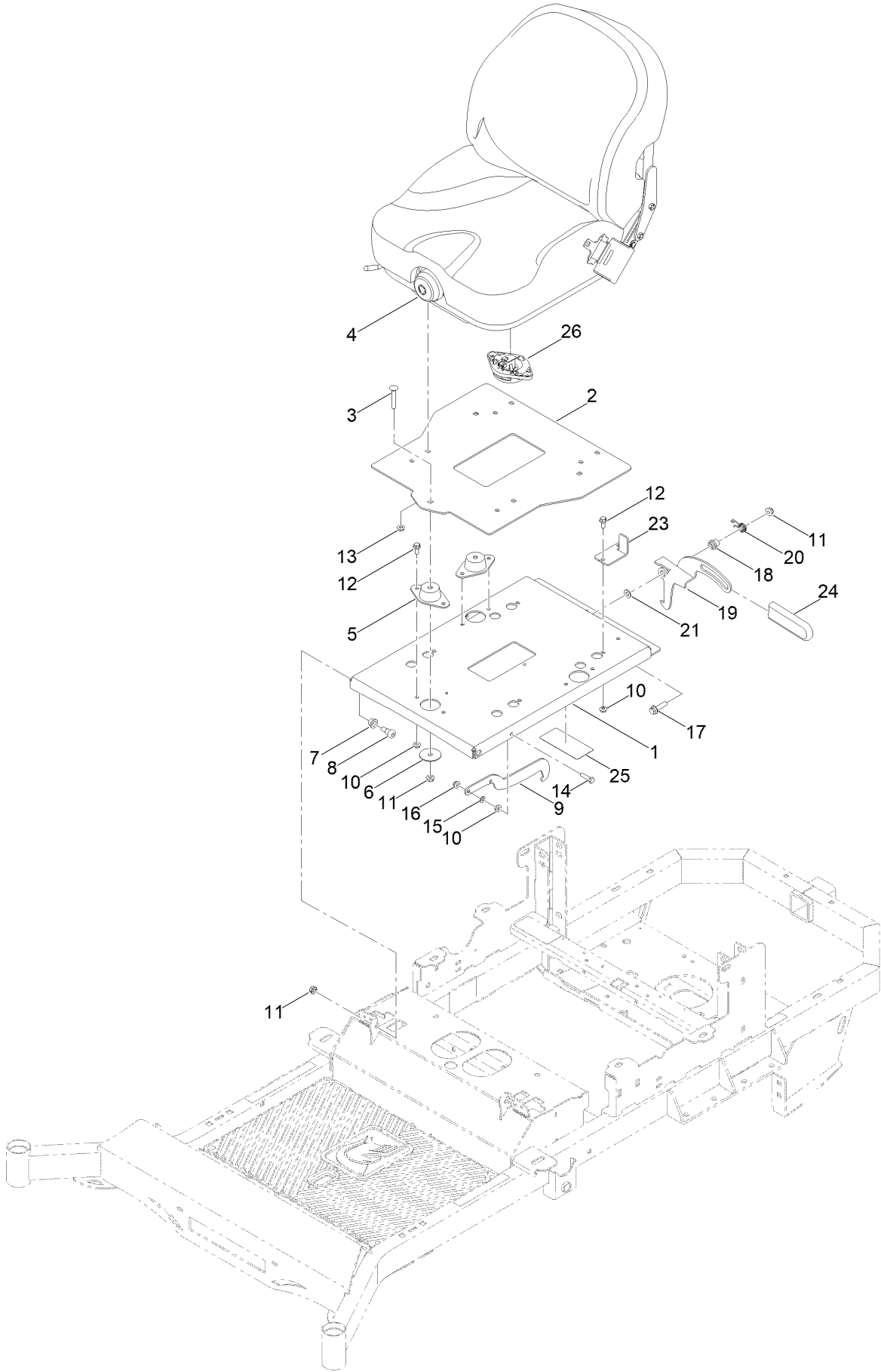
Fuel Tank Assembly



Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	418-0054-00	2	Screw-HH	10	418-0045-00	2	3/8-16 X 1 Carriage Bolt Yz GR.8
2	429-0002-00	2	Push-In Rubber Bumper Mwr Floor	11	3253-4	3	Washer-Lock
3	148-0478-P11	1	Bracket-Tank Support	12	419-0007-00	4	Washer-Flat
5	467-0001-00	1	Mwr Gasoline Fuel Tank Assy	13	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
7	481-0004-00	1	Rubber Tank Storage Compartment Insert	14	418-0108-00	1	Screw-HH
8	148-0844	1	Decal-Tank	15	418-0287-00	1	Screw-Shoulder,HHF
				16	434-0020-00	1	Spring-Compression

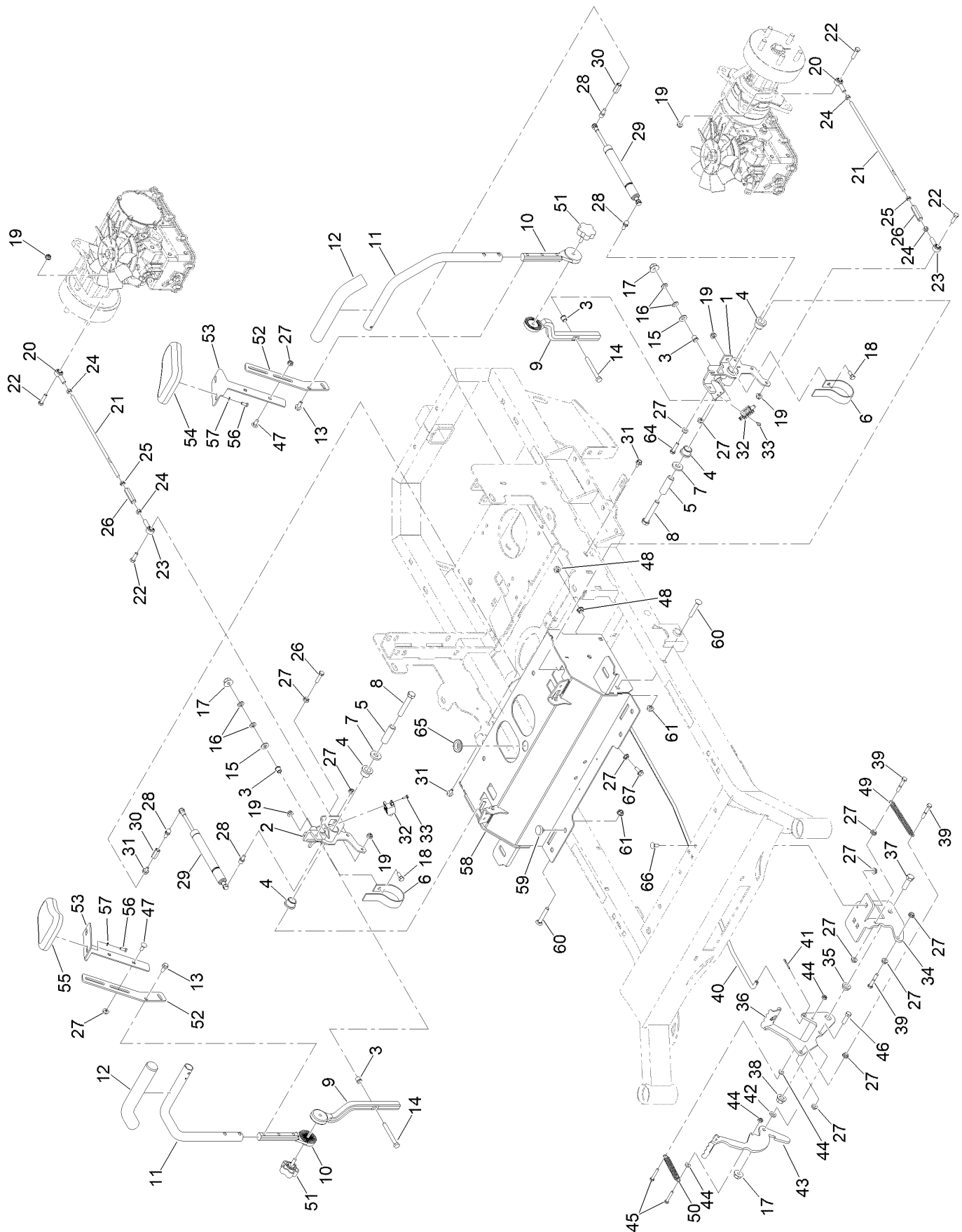
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-1048	1	360 Seat Base Plate Safty Decal ASM-P11	13	413-0019-00	4	5/16-18 Nylon Insert Flange L/Nut Zc
2	426-0231-00-P11	1	2019 Upgrade Seat Plate Paint	14	322-47	1	Screw-HH
3	618-2023-00	3	Screw-CARR	15	413-0016-00	1	.312Idx.625Odx.062 THK Thrust Brg Oi Brz
4	471-0015-00	1	2019 Full Susp Seat	16	413-0027-00	1	Nut-HF, NI
5	487-0007-00	3	Floating Seat Damper-Stiffer	17	114-4681	1	Screw-HHF
6	419-0022-00	3	3/8 X 2In OD Fender Washer Yz	18	107-0075	1	Bushing-Latch, Seat
7	410-0010-00	2	1/2In ID X 5/8In OD X 1/2In Flange Bush	19	148-0953	1	Bracket-Latch
8	418-0038-00	2	1/2 X 1/2 Socket Shoulder Bolt Zc Yellow	20	126-8923	1	Spring-Torsion, Latch
9	439-0065-00-P11	1	Mwr Seat Latch Hook Paint	21	3256-24	1	Washer-Plain
10	413-0022-00	9	Nut-HF	23	148-1305-05	1	Bkt-Stop, Slide
11	413-0029-00	6	Nut-Hex	24	484-0002-00	1	Stand Up Mwr Brake Arm Grip
12	116-7230	8	Screw-HHF	25	125-8473	1	Decal-Warning, Battery
				26	486-0036-00	1	Mwr Seat Switch

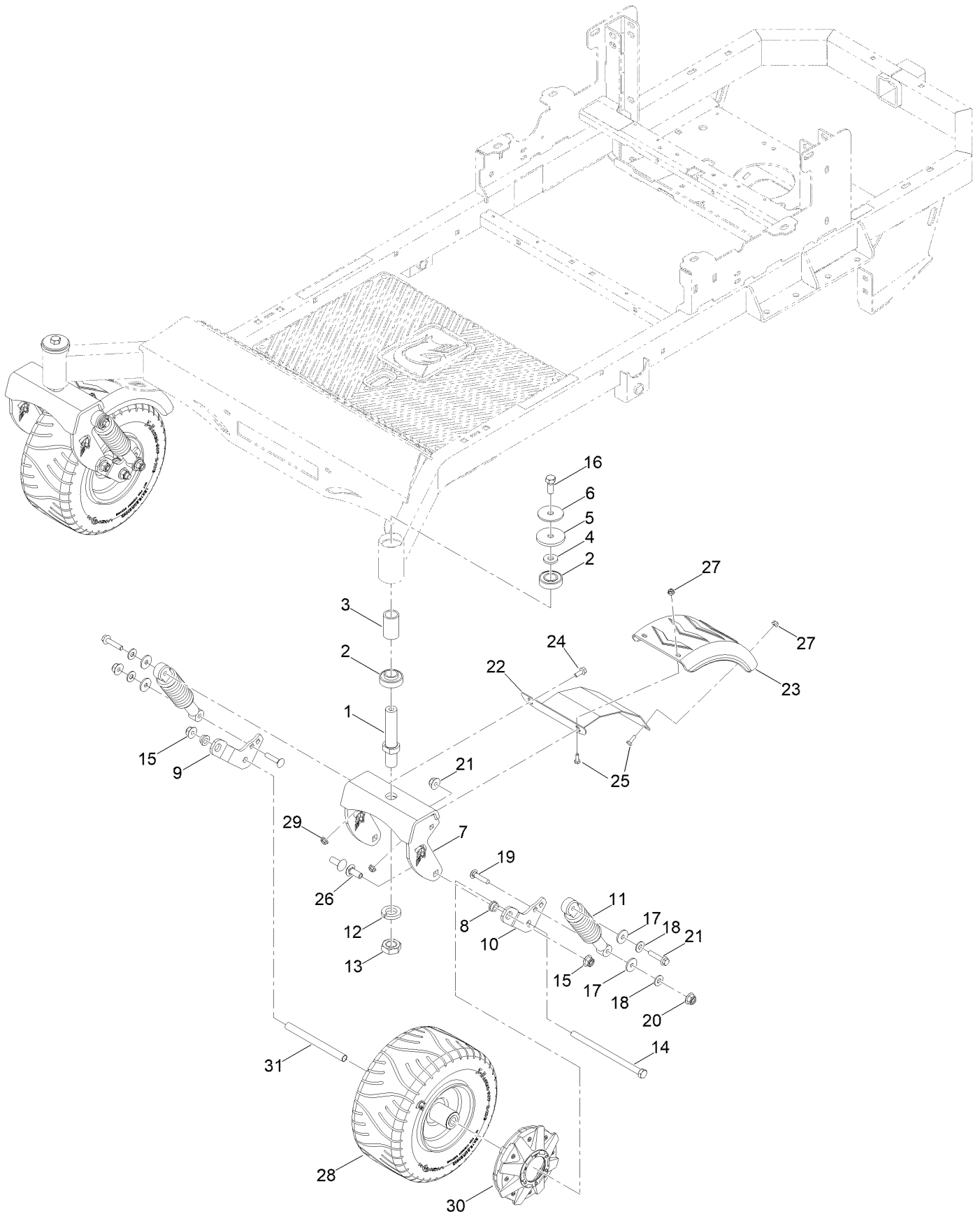
Motion Control and Parking Brake Assembly



Motion Control and Parking Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0888-05	1	LH Pivot ASM	36	490-0016-00-P11	1	Mwr Brake Lock Lever Assy Painted
2	148-0889-05	1	RH Pivot ASM	37	139-2631	1	Screw-HH
3	148-0886	4	Bushing-Flange	38	413-0002-00	1	Nut-Lock
4	148-0897	4	Bushing-Flange	39	418-0027-00	3	Bolt-HH
5	148-0885	2	Sleeve-Pivot	40	435-0004-00	1	Mwr Brake Linkage
6	109-5575	2	Spring-Leaf	41	3272-11	1	Pin-Cotter
7	419-0003-00	2	1/2 Fender Washer 1-1/4In OD Zinc	42	413-0052-00	1	3/8 ID X 3/4 OD X .125 THK Bronze Washer
8	418-0050-00	2	1/2-13 X 3 Hex C/S GR 5 Zinc W/Loctite	43	490-0017-00-P11	1	Mwr Brake Unlock Lever Assy Painted
9	431-0002-00	2	Adjustable Lwr Drive Arm	44	413-0012-00	4	1/4-20 Hex Flange Nut
10	431-0003-00	2	Adjustable Upp Drive Arm	45	418-0029-00	2	1/4-20 X 1-1/4 Hex C/S GR 2 Zinc
11	403-0020-10-P11	2	Mower Drive Handle Tube Abc	46	323-7	1	Screw-HH
12	484-0001-00	2	Control Arm Handle Grip	47	418-0008-00	4	Bolt-CARR
13	116-7230	4	Screw-HHF	48	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
14	323-20	2	Screw-HH	49	434-0015-00	1	2020 Mwr Brake Pedal Tension Spring
15	419-0007-00	2	Washer-Flat	50	434-0003-00	1	Mwr Brake Pedal Release Spring
16	148-1012	4	Washer-Belleville	51	148-0228	2	5/16-18 X 1 SI 5-Lobe Male ST Knob 1.90
17	413-0013-00	3	3/8-16 Nylon Insert Flange L/Nut Yz	52	439-0010-00-P11	2	Mwr Arm Pad Tube Mtg Brkt Painted
18	418-0054-00	2	Screw-HH	53	439-0011-00-P11	2	Mwr Arm Pad Mtg Brkt Painted
19	413-0027-00	6	Nut-HF, NI	54	471-0028-00	1	2020 Mwr Drive Arm Support Pad Lt
20	410-0071-00	2	5/16-24 Spher Rod End Zinc RH Thd Fem	55	471-0029-00	1	2020 Mwr Drive Arm Support Pad Rt
21	435-0002-00	2	Trans Drive Arm Linkage Standard Trans	56	3274-31	4	Screw-HSBH
22	AU426-516	4	Screw-HH	57	419-0012-00	4	1/4 EXT Tooth Lockwasher Zinc
23	148-1099	2	Rod End-Ball Joint	58	148-0911-P11	1	ASM, Gt-Trac [gray]
24	09207	4	Nut	59	429-0002-00	2	Push-In Rubber Bumper Mwr Floor
25	3220-20	2	Nut-Jam	60	618-2023-00	4	Screw-CARR
26	148-1100	2	Nut-Sleeve	61	413-0029-00	4	Nut-Hex
27	413-0022-00	19	Nut-HF	64	322-47	2	Screw-HH
28	487-0005-00	4	5/16-18X1.286 Damper Ball Stud (.562 TI)	65	240-6	1	Grommet-Rubber
29	487-0001-00	2	Control Arm Damper	66	418-0010-00	3	Bolt-CARR
30	613-0065-00	2	Standoff-Hex	67	418-0048-00	2	5/16-18 X 3/4 Hex Flange Bolt GR 8 Yz
31	3234-28	2	Screw-HHF				
32	486-0030-00	2	No Plunger Limit Switch				
33	418-0032-00	4	8-32 X 1/2 Ind. HWH Slot Type F Tcs Zinc				
34	439-0009-00-P11	1	Mwr Frame Brake Mtg Brkt Paint				
35	410-0009-00	1	1/2In ID X 3/4In OD X 3/8In Flange Bush				

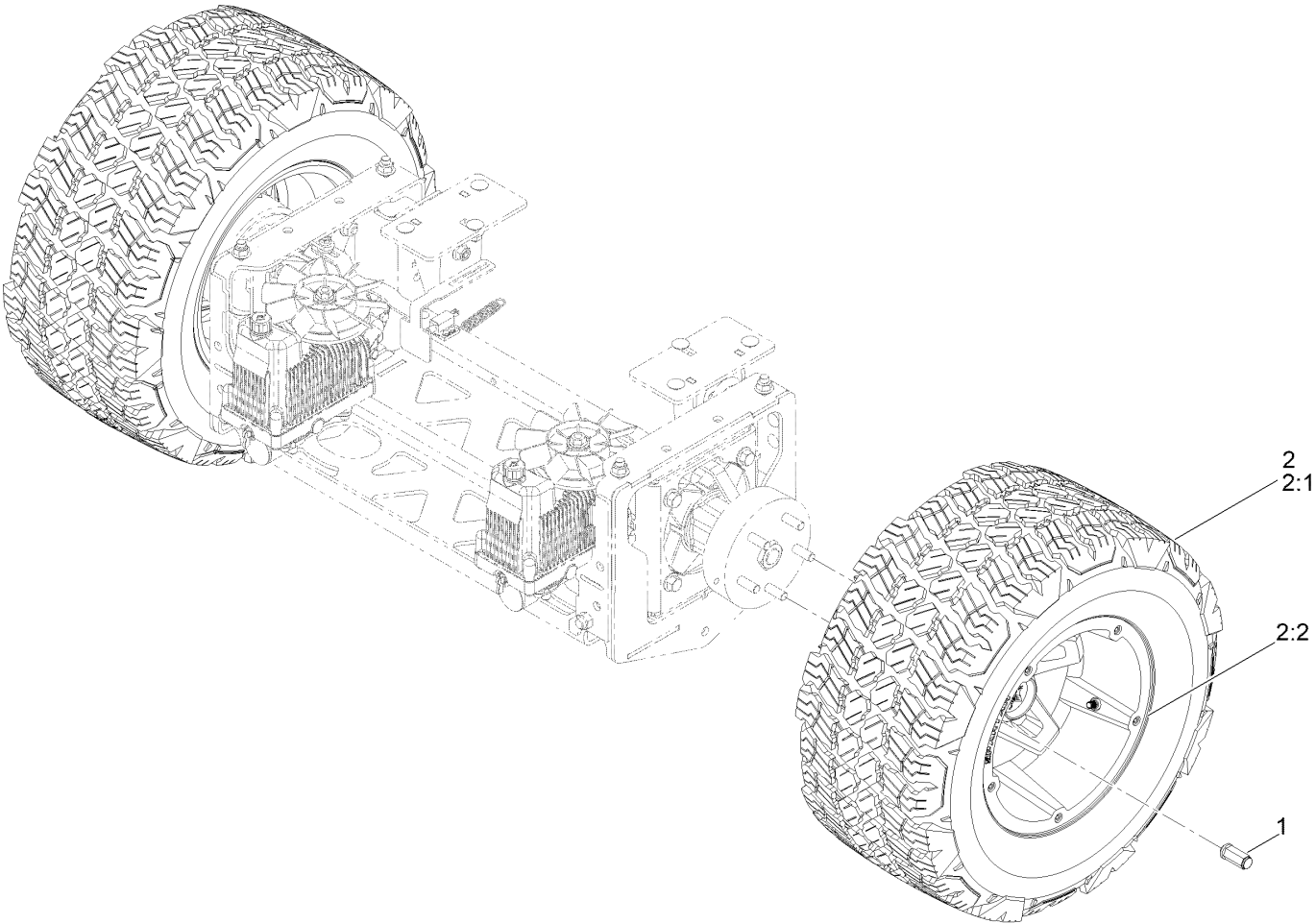
Caster Tire Assembly



Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	437-0019-00	2	Mwr Caster Shaft	17	419-0028-00	8	Flt Washer 1.25Odx.38ldx.125 THK
2	103-3540	4	Bearing-Ball				Pla
3	425-0011-00	2	Caster Fork Shaft Bearing Spacer	18	3256-4	8	Washer-Flat
4	419-0003-00	2	1/2 Fender Washer 1-1/4In OD Zinc	19	618-2048-00	4	3/8In-16X1-3/4In G8 Carriage Bolt
5	419-0025-00	2	Ft Hub Plastic Washer	20	413-0013-00	8	3/8-16 Nylon Insert Flange L/Nut Yz
6	426-0006-00-P11	2	Mwr Caster Shaft Washer	21	418-0097-00	4	3/8-16 X 1-.75 Hex Flg Bolt GR 8 Yellow
7	490-0471-00-P11	2	2022 Ft Fork Shock Assy	22	439-0389-00-P11	2	2020 Spartan Ft Fender Brkt Paint
8	410-0009-00	4	1/2In ID X 3/4In OD X 3/8In Flange Bush	23	414-0024-00	2	Spartan Fork Ft Fender
9	439-0750-00-P11	2	2022 Srt Tweels Susp Brkt Rt Painted	24	116-7230	4	Screw-HHF
10	439-0751-00-P11	2	2022 Srt Tweels Susp Brkt Lt	25	321-4	8	Screw-HH
11	487-0009-00	4	2020 Rz Pro Seat / Ft Fork Shock	26	418-0096-00	4	1/2-13 X 1.25 Carriage Bolt Yellow
12	419-0024-00	2	1In L/W Med Split Zc	27	413-1008-00	8	Nut-HHF
13	413-0063-00	2	Nut-Hex	28	422-0042-00	2	Spartan Radial Ft Tire And Wheel Assm
14	418-0003-00	2	1/2-13 X 8-1/2 Hex C/S GR 5 Zinc Yellow	29	32128-20	4	Nut-HF
15	413-0002-00	6	Nut-Lock	30	422-0024-00	2	Mwr Ft Wheel Hub Cap
16	418-0002-00	2	1/2-20 X 1-1/4 Hex Flange Bolt GR 8 Yz	31	425-0010-00	2	Mwr Ft Wheel Spanner

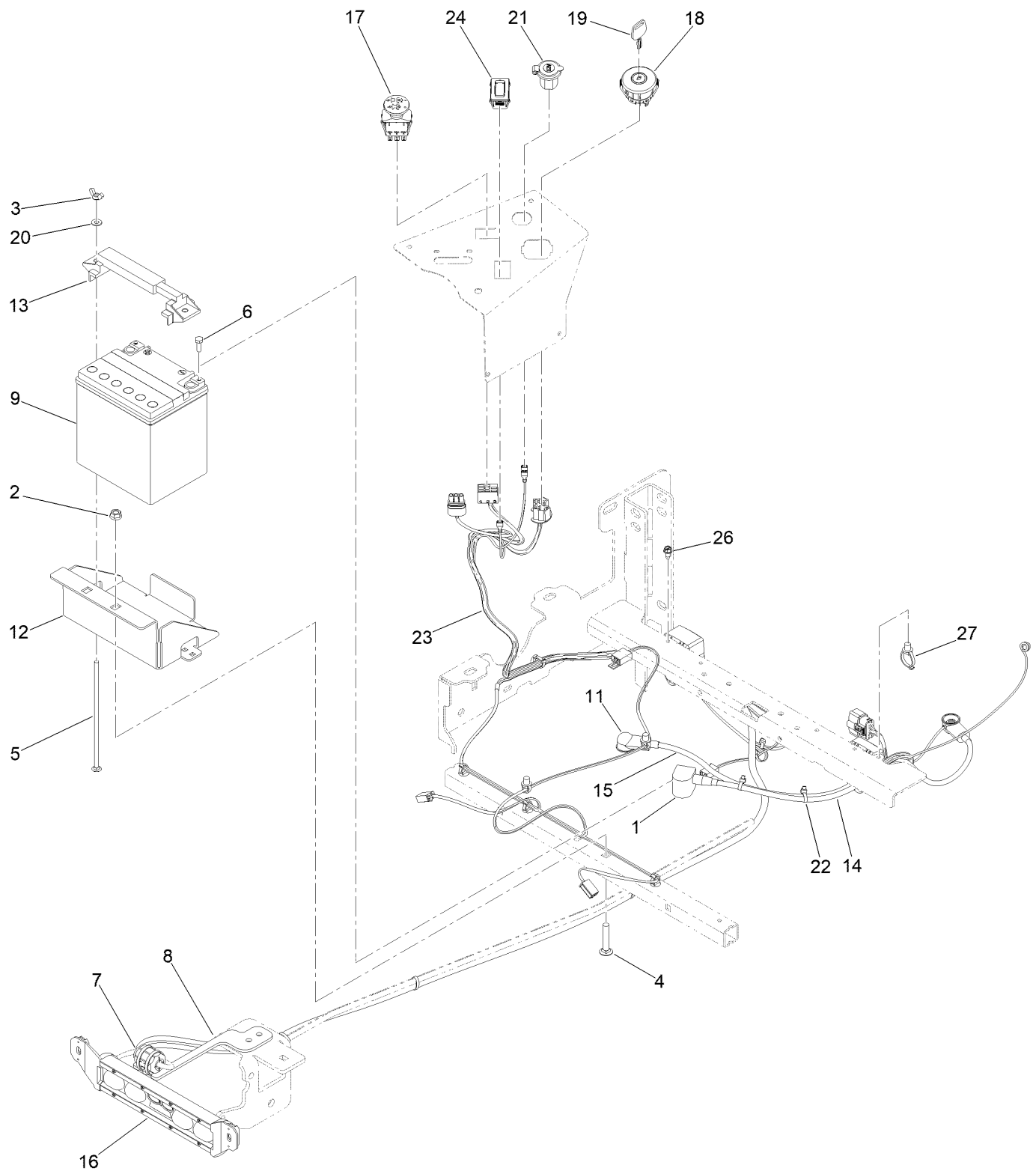
Drive Wheel Assembly



Drive Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	613-0001-00	10	Lug Nuts	2:1	422-0006-00	1	24 X 14 R12 Soft Ride
2	422-0005-00	2	2019 Mwr Xd Wheel And 24X14-R12 Tire				Radial Tire Only
				2:2	422-0007-00	1	12 X 8.5 416 Style Wheel Only

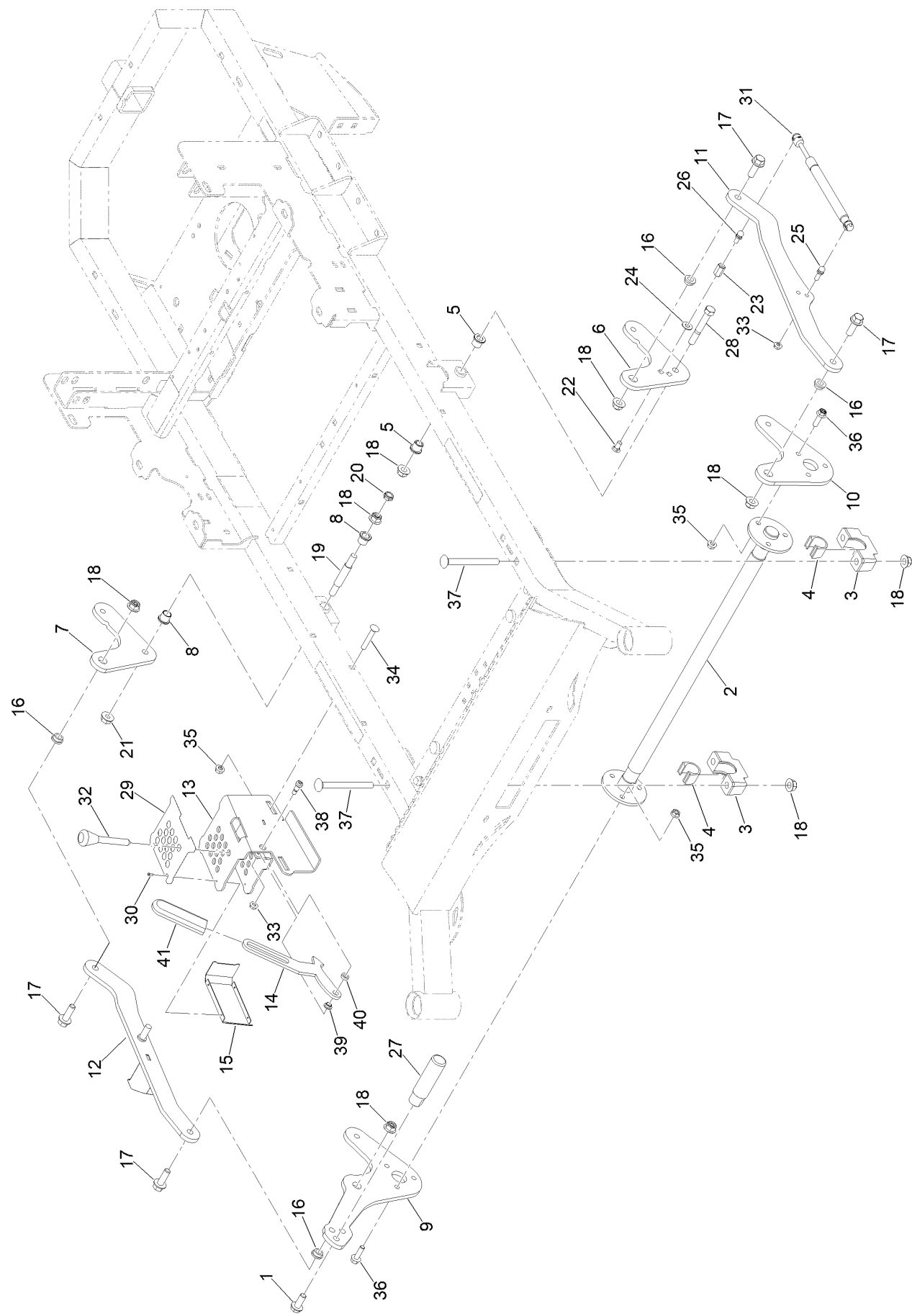
Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8876	1	Insulator-Battery	14	486-0016-00	1	Mwr Positive Battery Cable
2	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow	15	486-0017-00	1	Mwr Negative Cable 28
3	1-803038	2	Wingnut	16	486-0042-00	1	Full Beam With Lighted Helmet Light Bar
4	3231-6	2	Screw-CARR	17	486-0060-00	1	PTO Switch
5	618-1084-00	2	1/4In-20X8In GR5 Carriage Bolt	18	486-0062-00	1	Ignition Switch
6	321-4	2	Screw-HH	19	486-0065-00	1	2023 Mwr Key
7	148-0191	1	Fair-Rite Round Cable Snap-It Size B	20	515-0038	2	Washer-Flat
8	148-0219-05	1	Fair-Rite Bracket Painted	21	677-2075-00	1	12 Volt Auxilliary Plug
9	148-0235	1	Battery - Etx30La - 400CCA	22	3290-379	12	Tie-Cable
11	436-0003-00	1	Straight Insulating Terminal Cover	23	148-1034	1	Harness-Wire
12	439-0008-00-P11	1	Mwr Battery Box	24	148-1088	1	Hour Meter
13	443-0001-00	1	Battery Hold Down	26	120-9551	2	Screw-HWH
				27	32180-030	1	Clip-Tie

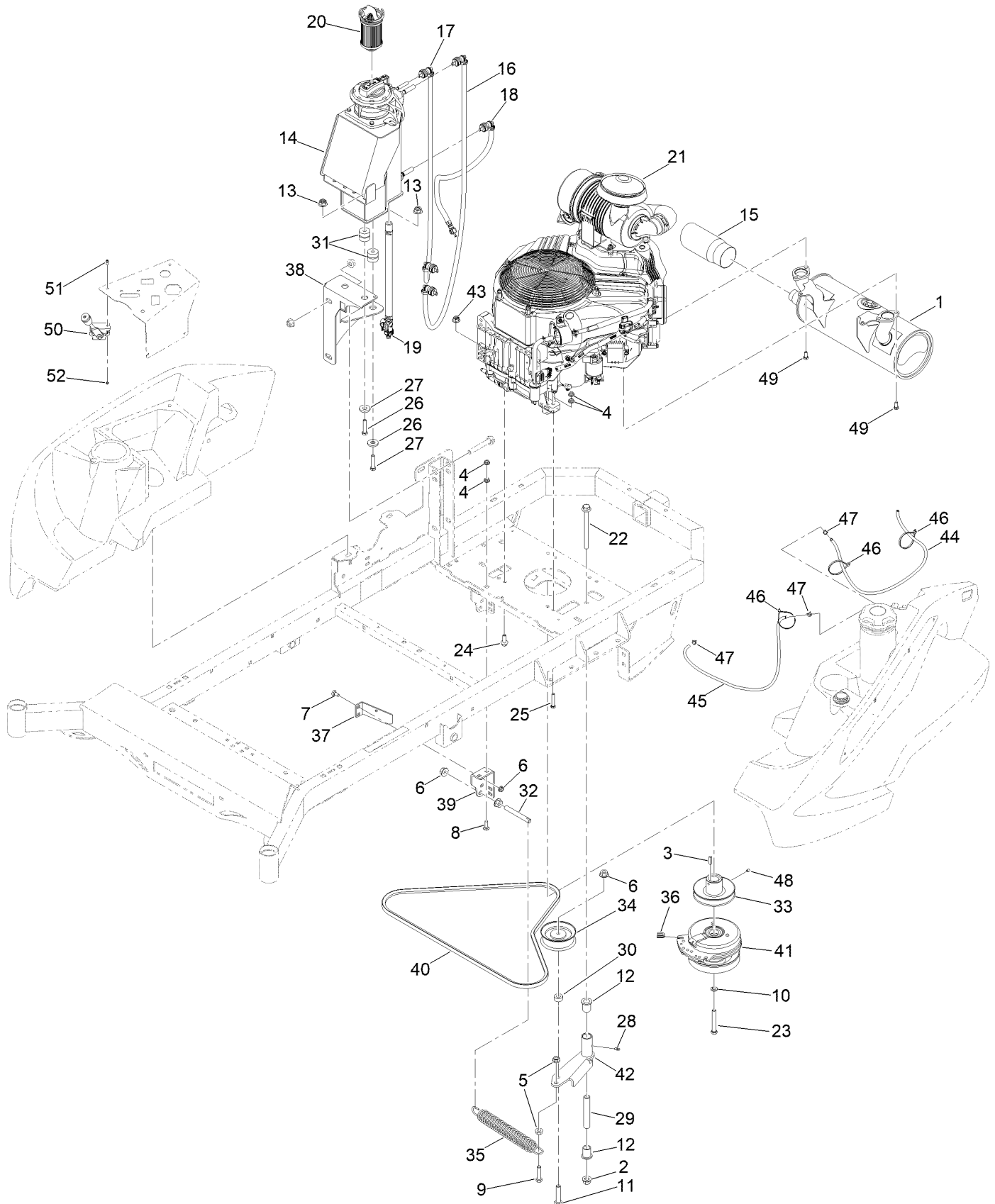
Decklift Assembly



Decklift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0095	1	1/2-13X1.25In Hex Flange Bolt (GR.8) Yz	23	148-0422	1	Hex Coupling Nut - Reducer (3/8" To 5/16
2	148-1074	1	Decklift ASM-Front	24	419-0007-00	1	Washer-Flat
3	148-1085	2	Support-Bearing Housing	25	487-0008-00	1	5/16-18X1.286 Damper Ball Stud (.562 TI)
4	109-9410	2	Bearing-Cross Shaft, Front	26	487-0005-00	1	5/16-18X1.286 Damper Ball Stud (.562 TI)
5	135-5694	2	Bushing-Flange	27	148-0951	1	Pedal
6	148-1003-P11	1	(Rz Rear HOC Hanger)	28	418-0042-00	1	1/2-13 X 3-1/2 Hex C/S GR 5 Zinc Yellow
7	148-0418-P11	1	Arm-Decklift Rear (3/8")	29	148-1036	1	Decal-Height Of Cut
8	135-9063	2	Bushing-Flange	30	923786	4	Rivet
9	148-0950-P11	1	Lever-Lift	31	434-0001-00	1	Deck Assist Gas Spring
10	148-1075-P11	1	Plate-Decklift, Arm LH [gray]	32	420-0009-00	1	Magnetic Pin For Stand On Mwr
11	148-0940-P11	1	Link-HOC(Left Side)	33	413-0022-00	2	Nut-HF
12	148-0941-P11	1	Link ASM-HOC(Right Side Welded)	34	618-2023-00	2	Screw-CARR
13	148-0946-P11	1	Bracket-HOC ASM [gray]	35	413-0029-00	8	Nut-Hex
14	148-0943	1	Plate-Transport Lock	36	148-1087	6	Screw-HHF
15	148-0949-P11	1	Cover-HOC	37	148-1080	4	Screw-CARR
16	410-0009-00	4	1/2In ID X 3/4In OD X 3/8In Flange Bush	38	418-0083-00	1	3/8 X 1/2 Socket Shoulder Bolt Yz
17	100-6116	4	Screw-HHF	39	148-1211	1	Bushing-Flange
18	413-1005-00	10	1/2-13 Hex Flange 2-Way Rev Cntr L/Nyz	40	148-1212	1	Washer-Plain
19	418-0276-00	1	Rr Deck Height Bolt (Machined)	41	484-0002-00	1	Stand Up Mwr Brake Arm Grip
20	3296-45	1	Nut-Hex				
21	32128-49	1	Nut-HHF				
22	618-2068-00	1	3/8 X 3/4In GR 8 CARR Bolt Zinc				

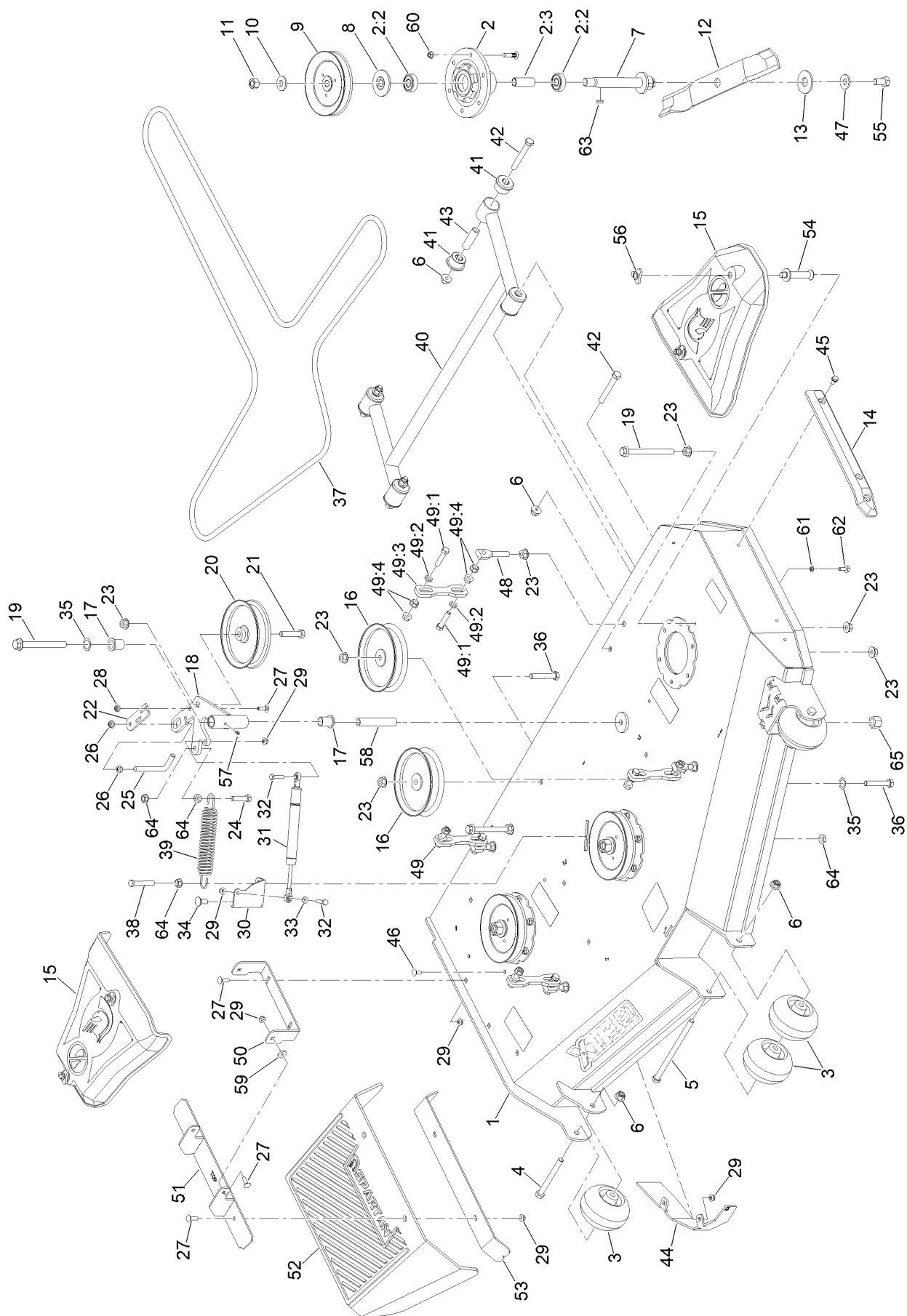
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0221	1	Muff W/Spark Arrester 6.00Inod1.5In Tp	29	425-0006-00	1	Mwr Inner Idler Spacer
2	413-0002-00	1	Nut-Lock	30	425-0007-00	1	Mwr Pulley Spacer
3	1-807259	1	Key	31	429-0005-00	3	Oil Guard Isolator
4	413-0022-00	8	Nut-HF	32	430-0001-00	1	Mwr Pump Idler Spring Tensioner
5	32128-37	2	Nut-HF	33	433-0002-00	1	Mwr Hydraulic Pump Drive Pulley (B-Belt)
6	32128-49	3	Nut-HHF	34	433-0012-00	1	4In Diesel And Economy Mwr Idler Pulley
7	418-0008-00	2	Bolt-CARR	35	434-0007-00	1	Mwr Deck Spring
8	418-0062-00	2	5/16-18 X 1-1/4 Carriage Bolt Zc/Yel	36	437-0025-00	1	Mwr Clutch Rotation Stop Brkt Sleeve
9	324-7	1	Screw-HH	37	439-0132-00-05	1	Mwr Clutch Antirotation Brkt Black
10	3253-6	1	Washer-Lock	38	439-0199-00-P11	1	Mwr Oil Guard Tank Brkt Paint
11	325-9	1	Screw-HH	39	439-0244-00-05	1	Mwr Pump Idler Tensioning Brkt Black
12	410-0007-00	2	3/4In ID X15/16In OD X 1-1/8In Flng Bush	40	461-0006-00	1	Mwr Pump Belt Xd B X 69.40In Eff Lngth
13	413-0013-00	3	3/8-16 Nylon Insert Flange L/Nut Yz	41	470-0002-00	1	Warner PTO Clutch
14	415-0017-00	1	Vanguard Oil Guard Tank	42	490-0814-00-05	1	4In Pump Idler Pulley Arm Assy
15	415-0054-00	1	Mwr Chrome Exhaust Tip	43	413-0020-00	7	3/8-16 Hex Flange Nut W/Serr Zinc Yellow
16	415-0075-00	1	Oil Hose Assy Supply	44	451-0002-00	10	Mwr Fuel Tank Black 3/16In Vent Tube 1Ft
17	415-0076-00	1	Oil Hose Assy Scavenge	45	751-1014-00	10	1/4In SAE J30R7 Bulk Hose 1Ft
18	415-0077-00	1	Oil Hose Assy Vent	46	3290-379	3	Tie-Cable
19	415-0078-00	1	Oil Flex Drain Hose	47	472-0004-00	4	1/2In (#8) Hose Clamp
20	415-0079-00	1	Oil Filter For Oil Guard	48	418-0280-00	1	5/16-18 X 3/8 Socket Set Screw
21	415-0095-00	1	Vanguard 40HP EFI With Oil Guard	49	418-0278-00	2	M8-1.25 X 20MM Hex Flange Bolt Zinc 10.9
22	418-0009-00	1	1/2-13 X 5-1/2 Hex Flange Bolt GR 8 Zy	50	464-0006-00	1	Kawasaki EFI Throttle
23	418-0022-00	1	7/16-20 X 3 Hex C/S GR 8 Zc Yellow	51	418-0055-00	2	10-24 X 1/2 Socket C/S 18-8 SS
24	323-52	7	Screw-HH	52	110-3145	2	Nut-Lock
25	418-0024-00	1	5/16-18 X 1-3/4 Hex C/S GR 5 Zinc Yellow				
26	418-0051-00	3	3/8-16 X 1-3/4 Hex C/S GR 2 Zinc				
27	419-0003-00	3	1/2 Fender Washer 1-1/4In OD Zinc				
28	424-0002-00	1	1/4In Drive Type Grease Fitting Yz				

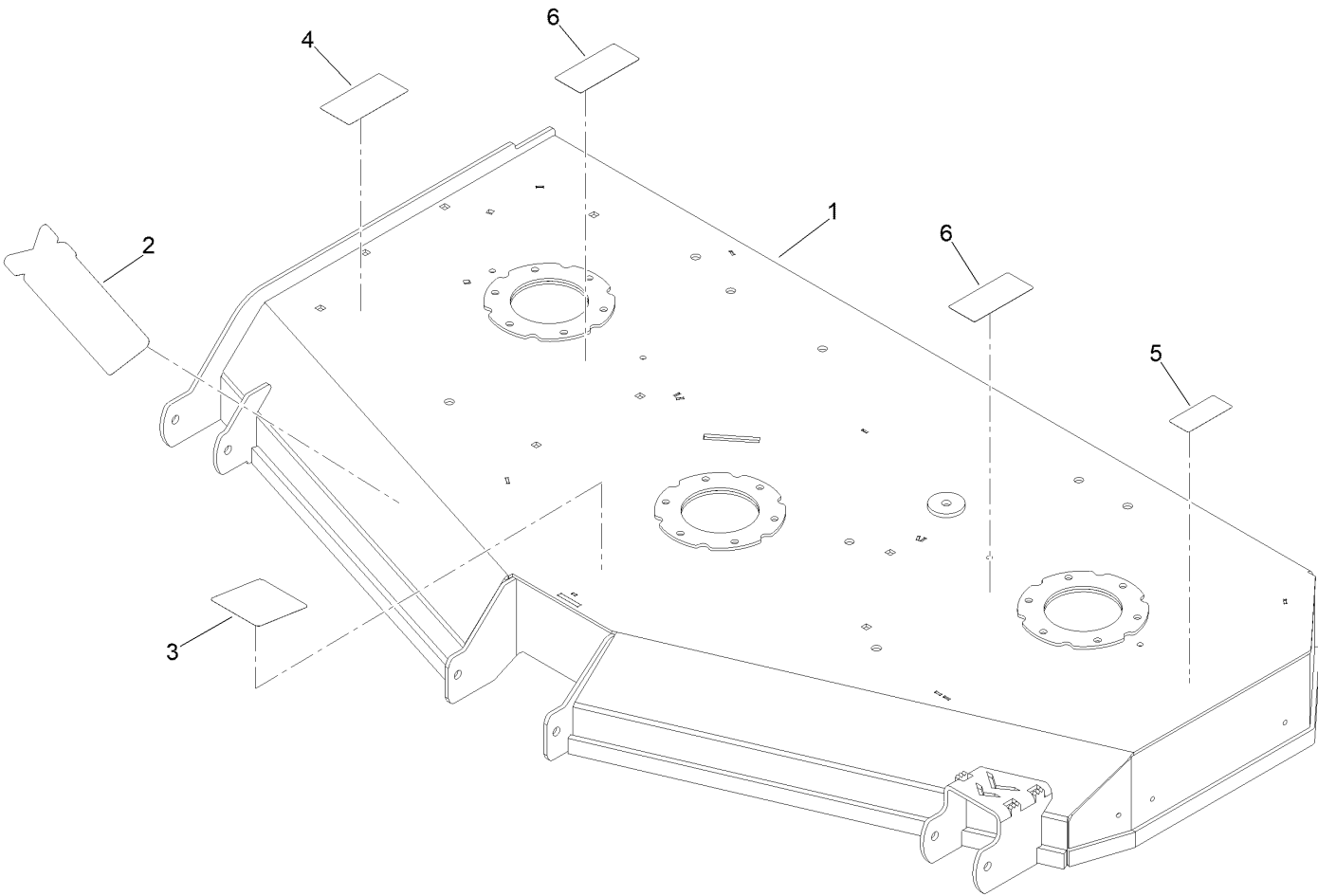
61 Inch Cutting Deck Assembly



61 Inch Cutting Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	148-0787	1	ASM-Deck W/Decals	35	418-0110-00	1	.767ldx1.125Odx.016 THK Trip Wv Washer
2	148-0005	3	Spindle ASM 6" Deck	36	418-0246-00	2	1/2-13 X 2-3/4 Hex Flange Bolt (GR.8) Yz
2:2	116-0720	2	Bearing-Ball	37	461-0002-00	1	61 Deck Belt
2:3	148-0026	1	Spacer, Bearing	38	418-0013-00	1	Bolt-HH
3	422-0061-00	4	Mwr Anti-Scalp Whl W/O Grease Fitting	39	434-0007-00	1	Mwr Deck Spring
4	418-0016-00	2	Screw-HH	40	490-0014-00-P11	1	54In/61In Deck Frame Stabilizer Painted
5	418-0015-00	1	1/2-13 X 8-1/2 Hex C/S GR 2 Zinc Yellow	41	732-2000-00	8	Red A80 Susp Bushing
6	413-0002-00	7	Nut-Lock	42	418-0021-00	4	1/2-13 X 3-3/4 Hex C/S (GR.5) Zc/Yel
7	148-0106	3	Shaft - Spindle	43	732-2001-00	4	UTV A-Arm Bushing Sleeve
8	116-1286	3	Guard,Bearing Top .989	44	148-0208-P11	1	Baffle-Wiper
9	148-0030	3	Pulley	45	9264964	3	Screw-HWH, Thread Cut
10	148-0113	3	M20 Spring Washer (44.5Mmod/ 3.3MM THK)	46	418-0008-00	2	Bolt-CARR
11	148-0111	3	M20X1.5 C8.8 Hex Nut	47	148-0114	3	M16 Spring Washer (39Mmod/ 3.9MM THK)
12	148-0099	3	Blade-Rotary	48	448-0001-00	4	Mwr Deck Height Adjustment Stud
13	148-0108	3	Washer-Hex	49	435-0007-KT	4	Mwr Deck Susp Link Assy
14	429-0001-00	1	Mwr Nylon Deck Guard	49:1	435-0007-00-P11	1	Mwr Deck Susp Link Paint
15	148-0093	2	Cover-Belt	49:2	324-8	2	Screw-HH
16	433-0015-00	2	6-3/4In Idler Pulley 15/16In Spacer Assy	49:3	419-0010-00	2	.443 ID X .749 OD X .125 THK Nylon Black
17	410-0007-00	2	3/4In ID X15/16In OD X 1-1/8In Flng Bush	49:4	32128-37	4	Nut-HF
18	490-0019-00-P11	1	Mwr Deck Idler Pulley Arm Assy Paint	50	439-0111-00-P11	1	Mwr Chute Mtg Brkt Painted
19	418-0009-00	3	1/2-13 X 5-1/2 Hex Flange Bolt GR 8 Zy	51	490-0056-00-P11	1	Rt/Srt Deck Chute Hinge Assy Paint
20	433-0014-00	1	6-3/4In Idler Pulley 7/16In Spacer ASM	52	481-0011-00	1	2020 Rt/Srt Rubber Discharge Chute
21	325-9	1	Screw-HH	53	439-0190-00-P11	1	2020 Deck Chute Hinge Backer Brkt Paint
22	439-0257-00-P11	1	Deck Idler Pulley Belt Retnr Brkt Paint	54	148-0094	4	Pin-Belt Cover
23	32128-49	15	Nut-HHF	55	148-0109	3	M16X1.5-30MM C10.9 Hex Bolt
24	324-7	1	Screw-HH	56	148-0234	4	Nut-Knob
25	148-1137	1	Bolt-L	57	424-0002-00	1	1/4In Drive Type Grease Fitting Yz
26	413-0020-00	2	3/8-16 Hex Flange Nut W/Serr Zinc Yellow	58	425-0006-00	1	Mwr Inner Idler Spacer
27	418-0060-00	8	5/16-18 X 1 Carriage Bolt GR 8 Yz	59	419-0006-00	2	.312 ID X .875OD X .1875 THK F/W NYL
28	413-0022-00	2	Nut-HF	60	413-0029-00	18	Nut-Hex
29	413-0027-00	10	Nut-HF, NI	61	3253-4	4	Washer-Lock
30	439-0335-00-P11	1	Deck Belt Idler Damper Mtg Brkt Painted	62	116-7230	4	Screw-HHF
31	434-0009-00	1	Idler Gas Spring	63	148-0118	3	6MM X 6MM X 20MM Rounded Machine Key
32	322-47	2	Screw-HH	64	32128-37	5	Nut-HF
33	413-0016-00	1	.312ldx.625Odx.062 THK Thrust Brg Oi Brz	65	3296-23	1	Nut-Lock, NI
34	3232-1	1	Screw-CARR				

Deck Decal Assembly No. 148-0787

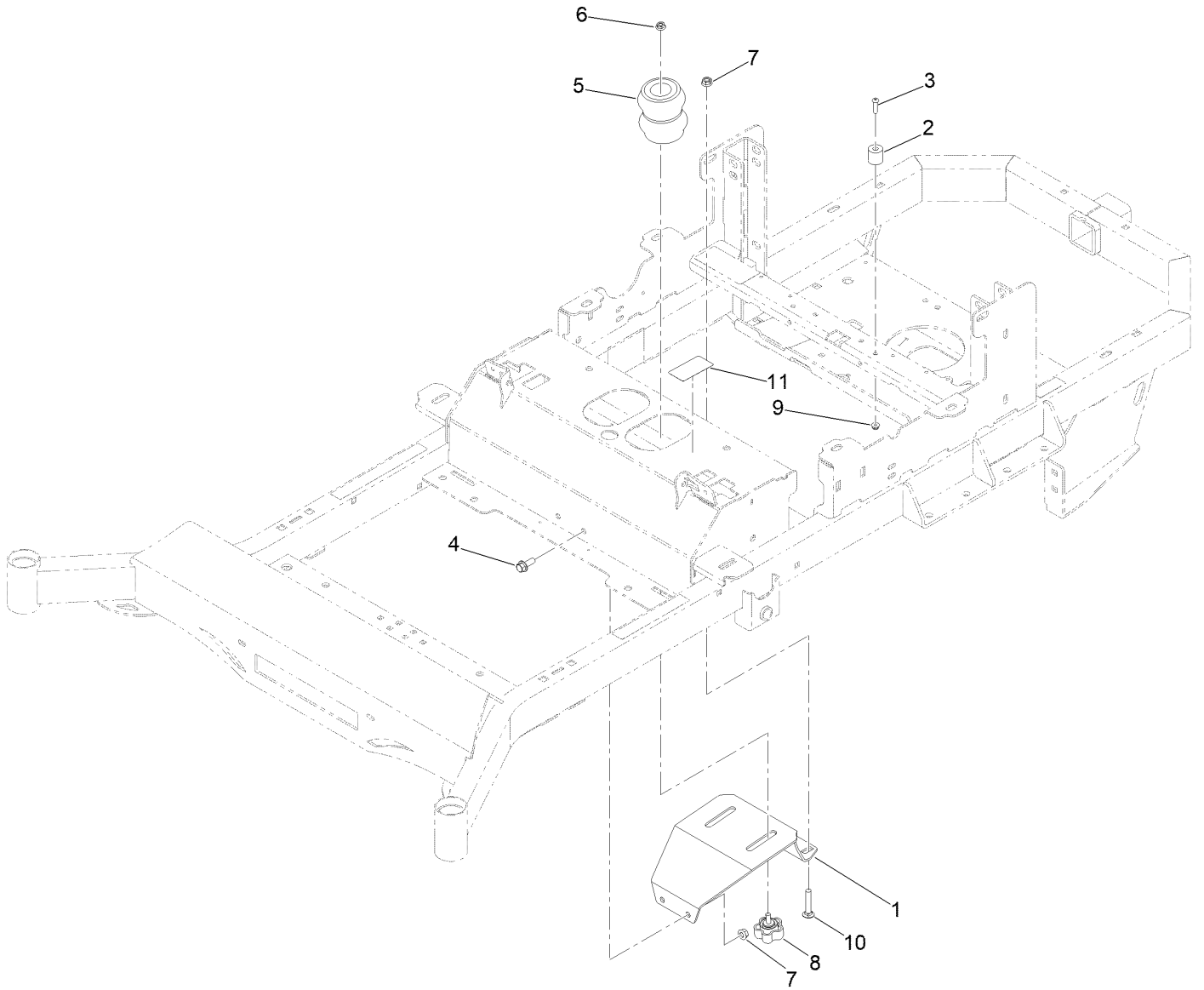


Deck Decal Assembly No. 148-0787 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck ASM-61 Painted ●	4	132-0872	1	Decal-Danger, Deck
2	148-0848	1	Decal-Deck, 61-Xft	5	148-0430	1	Decal-Safety Blade Torque
3	148-0260	1	Decal-Deck Belt Routing	6	125-6127	2	Decal-Rotating Fan Hazard

● Not serviced separately

Seat Suspension Assembly



Seat Suspension Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	490-0021-00-05	1	Mwr Seat Susp Brkt Black	7	413-0020-00	4	3/8-16 Hex Flange Nut
2	729-1000-00	2	Hood Rest Rubber Bumper				W/Serr Zinc Yellow
3	418-0039-00	2	1/4-20 X 1 Button Socket	8	445-0006-00	2	5/16-18X3/4 SI 5-Lobe Male
			C/S 18-8 SS				Knob 1.90 DIA
4	131-2220	2	Screw-HHF	9	104-7201	2	Nut-HF, NI
5	487-0003-00	2	Srt Rr Susp And Seat Ft	10	3231-6	2	Screw-CARR
			Elastomer Tcb-3	11	148-0857	1	Decal-Weight, Seat
6	413-0024-00	2	5/16-18 Hex Serrated Lg				
			Flange L/Nut Zc				

Notes:

Notes:

